

## Instructions

### **Vortex Generators**

1. Vortex generators first need to be finished, sanded and surface imperfections filled. Recommended surfacing agent either one brushed coat of epoxy resin or a skim coat (surfacing coat thickened epoxy resin with micro spheres).
2. Inboard vortex generators should be rough sanded where they make contact with the root fiberglass faring. Attachment can be accomplished with either 3M #5200 marine sealant or epoxy.
3. Outboard vortex generators sand under side of base plates and lightly sand area of attachment on wing skin. Install outboard VG generators with thin coat of 3M #5200 marine sealant.
4. Make certain that all mold release agents and waxes are thoroughly cleaned from the surfaces of the vortex generators prior to surface prep and bonding.